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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
09/862,803	05/22/2001	Bernhard Kern	1625	1185
7590 04/09/2004		EXAMINER		
STRIKER, STRIKER & STENBY 103 East Neck Road			LIN, KUANG Y	
Huntington, N			ART UNIT	PAPER NUMBER
			1725	

DATE MAILED: 04/09/2004

Please find below and/or attached an Office communication concerning this application or proceeding.

% · · · · · · · · · · · · · · · · · · ·	Application No.	Applicant(s)	
	09/862,803	KERN, BERNHARD	
Office Action Summary	Examiner	Art Unit	
	Kuang Y. Lin	1725	
The MAILING DATE of this communication app Period for Reply	ears on the cover	sheet with the correspondence address	
A SHORTENED STATUTORY PERIOD FOR REPLY THE MAILING DATE OF THIS COMMUNICATION. - Extensions of time may be available under the provisions of 37 CFR 1.13 after SIX (6) MONTHS from the mailing date of this communication. - If the period for reply specified above is less than thirty (30) days, a reply - If NO period for reply is specified above, the maximum statutory period w - Failure to reply within the set or extended period for reply will, by statute, Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).	36(a). In no event, howe y within the statutory mini vill apply and will expire S , cause the application to	ver, may a reply be timely filed imum of thirty (30) days will be considered timely. SIX (6) MONTHS from the mailing date of this communication become ABANDONED (35 U.S.C. § 133).	on.
Status			
 1) Responsive to communication(s) filed on 10 M 2a) This action is FINAL. 2b) This 3) Since this application is in condition for alloware closed in accordance with the practice under E 	action is non-finance except for for	mal matters, prosecution as to the merits i	is
Disposition of Claims			
4) ☐ Claim(s) 1-16 is/are pending in the application. 4a) Of the above claim(s) 8-15 is/are withdrawn 5) ☐ Claim(s) is/are allowed. 6) ☐ Claim(s) 1-7 and 16 is/are rejected. 7) ☐ Claim(s) is/are objected to. 8) ☐ Claim(s) are subject to restriction and/or	n from considerati		
Application Papers			
9) The specification is objected to by the Examine 10) The drawing(s) filed on is/are: a) acc Applicant may not request that any objection to the Replacement drawing sheet(s) including the correct 11) The oath or declaration is objected to by the Ex	epted or b) obj drawing(s) be held tion is required if the	in abeyance. See 37 CFR 1.85(a). e drawing(s) is objected to. See 37 CFR 1.121	(d).
Priority under 35 U.S.C. § 119			
12) Acknowledgment is made of a claim for foreign a) All b) Some * c) None of: 1. Certified copies of the priority document 2. Certified copies of the priority document 3. Copies of the certified copies of the priority application from the International Burea * See the attached detailed Office action for a list	ts have been rece ts have been rece rity documents ha u (PCT Rule 17.2	vived. Sived in Application No Bave been received in this National Stage (a)).	
Attachment(s)			
1) Notice of References Cited (PTO-892) 2) Notice of Draftsperson's Patent Drawing Review (PTO-948) 3) Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08) Paper No(s)/Mail Date	5) 🔲	Interview Summary (PTO-413) Paper No(s)/Mail Date Notice of Informal Patent Application (PTO-152) Other:	

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1. Applicant is advised that claim 15 filed on August 1, 2003 had been changed to "claim 16". (See rule 1.126).

- 2. The amendment to page 9, lines 5-20 of the specification is objected to in that the reference numeral for the heating means shall be "2" rather than "20". Also, in the amendment to page 10, lines 1-10 of the specification, it is not clear what "bubble storage" is.
- 3. Claims 1-7 are again rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention.

In claim 1, line 6, it is not clear what structure arrangement that the system is closed from outside. In claims 2 and 3, it is not clear how the additional solid light metal is supplied and where the antecedent basis in the specification for the claimed feature is. In clam 5, it is not clear how the metal can be solidified by simply moving the tool device away. In claim 7, there is a lack of antecedent basis in the specification for the claimed feature.

4. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

⁽a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

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5. Claims 1-7 and 16 insofar as definite are rejected under 35 U.S.C. 103(a) as being unpatentable over DE-44 31 865 and further in view of either Jorn et al, Blum et al, Muller or JP 63-268,559 for the same reasons as set forth in the last office action.

Namely, DE '865 substantially shows the invention as claimed except that it does not show to provide heating means at the lower end of the molten metal dosing chamber. However, each of the secondary references shows to provide heating means at the lower end of the molten metal dosing chamber such that to ensure free flow of the molten metal from the dosing chamber into the casting mold. It would have been obvious to provide the heating means of the secondary references in the casting apparatus of DE '865 such that to facilitate the molten metal dispensing process.

6. All claims are drawn to the same invention claimed in the application prior to the entry of the submission under 37 CFR 1.114 and could have been finally rejected on the grounds and art of record in the next Office action if they had been entered in the application prior to entry under 37 CFR 1.114. Accordingly, **THIS ACTION IS MADE FINAL** even though it is a first action after the filing of a request for continued examination and the submission under 37 CFR 1.114. See MPEP § 706.07(b).

Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the

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shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the mailing date of this final action.

7. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Kuang Y. Lin whose telephone number is 571-272-1179. The examiner can normally be reached on Monday-Friday, 10:00-6:30,.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Thomas X Dunn can be reached on 571-272-1171. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

1.

Kuang Y. Lin

Primary Examiner

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